

INSTALLATION PROCESS:  
**FK003D652-3 Front Brake Line Kit**  
2008-12 YAMAHA XV1900 RAIDER / S

Torque specifications  
Stainless steel 15-17 ft. lbs  
Aluminum 12-15 ft. lbs



**Step 1:**

Identify the key components that complete our brake line kit:

You should have three (3) lines, preassembled to the Galfer t-block, and three (3) single banjo bolts. We have also included a total of eight (8) washers; six (6) will be used, and two (2) will be spares. We strongly suggest having a professional mechanic install your brake lines, all other installs may void your warranty.

**Step 2:**

To ensure there is no paint damage from the brake fluid, completely cover the front end of the bike. Installing brake lines can be a messy process, and brake fluid *WILL* spill!

**Step 3:**

After bleeding and drying out the OEM brake system, uninstall your front stock hoses. Take note of how the stock system was routed in case you need to re-install the hoses.

**Step 4:**

Familiarize yourself with the new Galfer brake lines; notice there is a top line, this will be installed at the master cylinder. The right and left lines will be installed to the calipers, ***“right” and “left” as if you are sitting on the bike.*** The new Galfer lines will route similarly to OEM, be sure to re-use the stock line holders at your discretion.

**Step 5:**

Install the top line to the master cylinder using a single banjo bolt and two (2) washers, the sequence will be as follows; master cylinder, washer, banjo fitting, washer, single banjo bolt. Route the lines behind the headlight and to the lower triple tree, similar to OEM (**refer to picture A.**) Install the Galfer t-block to the lower triple tree using the OEM bolt (**refer to picture C.**)

**Step 6:**

Route the right and left lower lines behind the forks and to their appropriate calipers, the right line to the right caliper. Install each line to the caliper using a single banjo bolt and two (2) washers, following the same sequence as the master cylinder (**refer to picture D.**)

**Step 7:**

Before you begin the next step, please check the clearance of your new lines. When the front end is fully extended or compressed, make sure the lines do not bind with anything. Be sure to triple check that the lines are traveling correctly and are clear from any obstructions.

**Step 8:**

Bleed your brake system according to the owner’s manual. Add Galfer DOT-4 brake fluid to the system and build appropriate pressure.

**Step 9:**

Once you have bled the system, please check the brake fluid level in your master cylinder. Top off your brake fluid according to your manual and close the brake fluid reservoir. To ensure there are no leaks or other issues, zip-tie the brake lever to the throttle for at least 2 hours. If the lines are not leaking and all else looks good, (bolts are tight and torqued down to specification, washers are in place, and lines are clear from obstruction) you are now ready to ride with the new brake system.

Please be aware that the overall braking feel has been changed dramatically. We suggest taking it easy while you get used to the new brake lever pressure and feel. We recommend checking your brake system periodically; be sure to check that your bolts are tight and *VERY* carefully check your lines for any leaks or damage. If there are any signs of damage or stress to the lines, the complete brake line kit will need to be replaced. Remember, our brake lines have a **LIFETIME WARRANTY!** If you have any problems or questions, do not hesitate to call our tech department - **(800) 685-6633.**



**a. Front master cylinder**



**b. OEM line holder at the lower triple tree**



**c. Galfer t-block at the lower triple tree**



**d. Right line at right caliper and OEM line holder**

**GALFER USA**  
**310 IRVING DRIVE**  
**OXNARD, CA 93030**  
**PH (805) 988-2900 . FAX (800) 685-6633**  
**WWW.GALFERUSA.COM**

